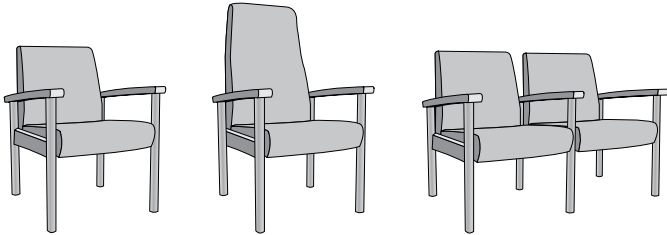


These instructions may be used to disassemble all versions of our Oasis seating line including our standard, midsize single, double and triple seating configurations, as well as our bariatric and Easy Access models.



**Time Required:**

15 minutes per single chair.

**Tools Required:**

All models: #2 Philips screwdriver; flat blade screwdriver; hammer; scissors and knife (preferably a box cutter).



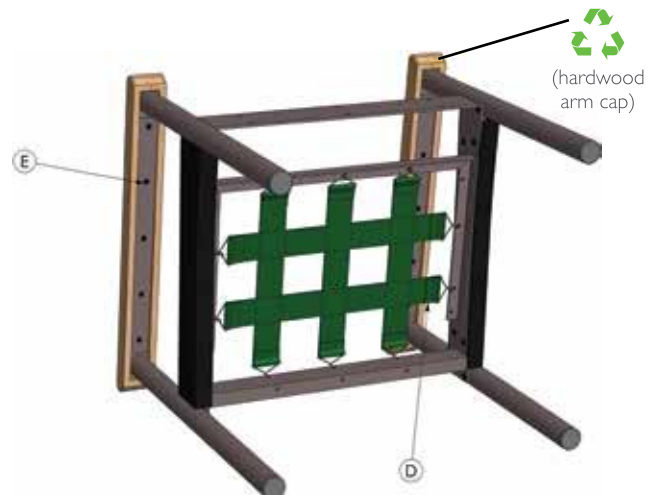
**A:** Remove the upholstered seat cushion by pulling away the Velcro® tabs at the front and rear of the cushion.



**B:** Separate the Velcro® at the bottom of the seat back cover to reveal the fasteners attaching the seat back to the frame.



**C:** Using a #2 Philips screwdriver; remove the back(s) (six screws each) from the chair frame.



**D & E:** Take a pair of scissor and cut the seat webbing straps at the point where the hook connects to the webbing. Separate the webbing and hooks.

Remove both the wood or optional polyurethane arm caps from the chair frame using a #2 Philips screwdriver.



**F & G:** Using a #2 Philips screwdriver; remove the plastic trim panels from the chair frame.

Using a flat blade screwdriver and hammer; remove all four glides from the chair frame.

## Upholstery and Foam Removal






### Chair Back:

Pull off the fabric or vinyl cover. Next, take a knife (preferably and box cutter) and carefully slice the foam away from the internal steel frame.

### Chair Seat:

Pull off the fabric or vinyl cover.

## Material Breakdown

Quantity	Component	Material
1	Seat frame	Steel 
1	Back frame weldment (foam must be stripped away)	Steel 
2	Arm caps (option)	Hardwood 
2	Arm caps (option)	Polyurethane
7	Seat webbing straps	Nylon
10	Seat webbing hooks	Steel 
4	Glides	Steel /nylon
2	Upholstery pieces – seat and back	Vinyl, fabric
2	Seat and back	Foam
2	Trim Panels	ABS plastic
Various	Fasteners and staples	Steel 



Identification of Materials		Material Recovery Opportunities		
Material	Example Components	Recycling Notes	Higher Value Opportunity	Lower Value Opportunity
<b>Please visit <a href="http://www.recyclingmarkets.net">www.recyclingmarkets.net</a> to find a recycling outlet nearest to you.</b>				
<b>Plastic</b>				
Nylon (PA)	Arm Bushings, Ball Glides	Actively recycled into raw polymer by industrial plastic recyclers. It is important to note, however, that recycled plastic markets are highly variable and acceptance of a given material fluctuates based upon multiple factors (e.g. material type, quantity, presence of contaminants, markets for that material, etc). Recycling value is improved with greater quantities and accurate material identification (i.e. identified by base polymer, filler, and additive content).	Recycled PA Regrind	Mixed Thermoplastic Compression Molding
Polyurethane (PU)	Molded Arms		Recycled PU Regrind	
Polyurethane Foam	Seat, Back		Recycled Carpet Padding	
<b>Metals - Ferrous (e.g. Steel, Iron)</b>				
Steel	Chair Frames, Connector Frame, Arm Inserts, Armature, Hooks, Fasteners	Actively recycled into raw ferrous metal ingot. Ferrous metals are easily separable from other materials through shredding and magnetic separation. Therefore, many metal recyclers will accept ferrous metals which contain small amounts of mixed materials (e.g. plastic, aluminum).	Recycled Steel Ingot	Off Grade Ferrous Ingot
<b>Metals - Non-Ferrous (e.g. Aluminum, Stainless Steel, Zinc Die Cast, Brass)</b>				
Aluminum	Transition Rings	Actively recycled into raw metal ingot. Non-ferrous metals are not separable through magnetic separation. Recycling value is improved with greater quantity and accurate material identification (e.g. metal grade).	Recycled Cast Grade Aluminum Ingot	Recycled Off Grade Aluminum Ingot
<b>Textiles</b>				
<b>To further extend the life of Oasis product line, we offer replaceable seat and back covers.</b>				
Elastic Material	Seat Webbing	Recycling possible into non-woven fabrics.	Recycled fibers into shoddy for use in non-woven products	Landfill Disposal
Natural Fabrics	Determined by customer at time of order.	Recycling possible into non-woven fabrics.		
Polyester Fabrics	Determined by customer at time of order.	Recycling possible into raw polymer.		
Mixed Fabrics	Determined by customer at time of order.	Recycling possible into non-woven fabrics.		
Vinyl	Determined by customer at time of order.	Recycling possible only through extraction based processes.	Recycled PVC polymer through extraction based processing	
<b>Wood / Biobased Materials</b>				
Plywood	Seat, Back	Not currently actively recycled due to process and economic limitations. Reuse or refurbishment are currently the best options for these materials. As a low value option, the energy content can be reclaimed in a designated waste-to-energy facility equipped with proper pollution control technologies.	Not Actively Recycled (Currently)	Waste to Energy
Hardwood	Trim Panels			
<b>Revision Date: 4/16/2014</b>				